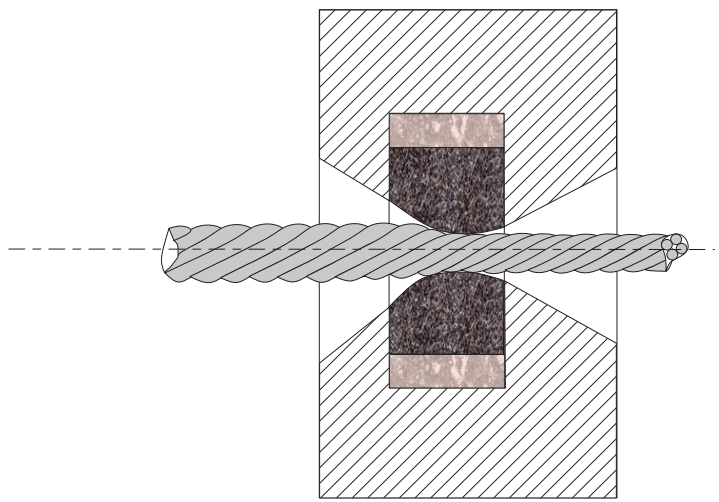


Compacting dies



Die size (mm)	PCD blanks : Diamond size (\emptyset x t)											
	5.2 x 2.5 5.2 x 3.5	7 x 4	7 x 5.3	9 x 7	13 x 7 13 x 9 13 x 12	15 x 12 15 x 15	16 x 16	18.5 x 13.5 18.5 x 15.5 15.8 x 17.5 18.5 x 18.5	25 x 18 25 x 20	30 x 20 30 x 22	40 x 25	45 x 27
2.0 - 3.0	*				*	*				*		
3.0 - 3.5												
3.5 - 4.5												
4.5 - 6.0												
6.0 - 7.0												
7.0 - 8.5												
8.5 - 10												
10 - 12												
12 - 17												
17 - 22												
22 - 30												
30 - 35												

\emptyset = Blank diameter
h = Blank thickness

Please, Enquire for larger \emptyset

Chart based on the following specifications:
Reduction angle: 20°
Bearing Length 0.25 x \emptyset

Blank choice is dependent on the compacting requirement.

* Depend on compacting criteria (Inlet material, shape, etc ...)