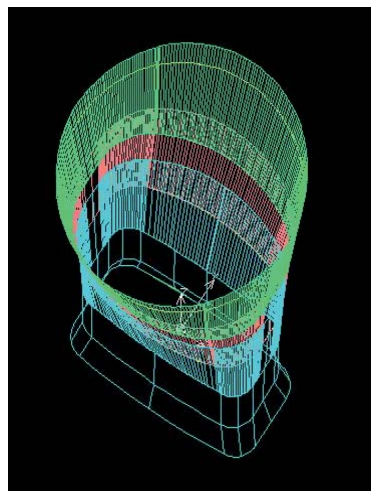


Shaped Dies



Material drawn:

Copper – Brass – Stainless Steel – Superconducting copper and other copper and steel alloys

Various Die shapes and specifications can be offered on request.

Balloffet can help with the calculations of your set from the initial material down to the final required profile.

Do not hesitate to submit your drawings and requirements.

Standard dimensional limits:

	SSCD	PCD
Minimum dimension	0.020 mm	0.80 mm
Maximum dimension	1.00 mm	25.00 mm
Minimum radius	< 0.01 mm	0.06 mm
Standard tolerance	2 µm to 5 µm	5 µm to 10 µm

Minimum and maximum sizes depend on required geometries.

