

DIES Ø 0.10 ▶ 4.00 mm

ANGLES SHAPING

MIRROR POLISH

INTEGRATED SHARPENING WHEEL

NATURAL / SYNTHETIC / PCD DIAMOND

The **BD 200 SA** machine has been designed for the semi-automatic shaping and polishing of the diamond dies angles.

This machine gathers for each unit

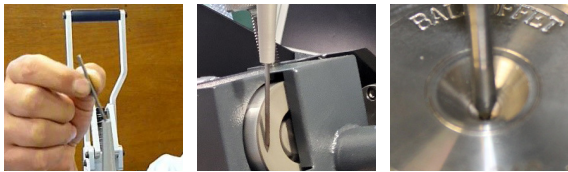
- Ultrasonics generator - Working head
- Anodized aluminum needle holder
- Oscillating die holder
- Integrated sharpening wheel with angles adjustment

Main features

- Precision of the reduction, entrance and exit angles
- Quick cycles (<15 sec for shaping / <60 min for polishing)
- Die casing Ø 25 ▶ 43 mm
- Machining with needles or steel spindles
- Needles : Ø 2.5 - 3 - 4 - 5 mm / Lg 50 mm (Option Lg 62 mm)
- Spindle (Dies Ø > 3 mm) : Ø 8 mm

Parameters set by the operator

- Sharpening angle of the needle
- Cycle time
- Ultrasonics power
- Oscillation angle (polishing)
- Die pressure on the needle



Technical specifications

- Electric supply : 230V 16A 50/60Hz 1 Ph
- Ultrasonics Generator : 200W/20 KHz
- Finish : SS Panel and grey paint
- Air supply required : 4 Bar (60 PSI), 1/4" bore hose
- Air cooled
- Semi-automatic sharpening - Special diamond wheel Ø 75mm
- Dimensions : L.770 x D.420 x H.940 mm
- Weight : 98 Kg

BALLOFFET

- **Exclusive Balloffet needle attachment system** (Use of Balloffet Needle Press™ highly recommended)
- **Ultrasonics transmission 50% more powerful than brazed needle device**
- Quality and repeatability of the grinding
- Quick needles feed-in
- Up to 20 dies machined per needle
- BALLOFFET consumables highly recommended
- Ergonomics and easy use
- Start and maintenance possible by BALLOFFET technicians
- Starter kit included (detail on request)
- BALLOFFET Warranty – CE Conformity
- Excellent return on investment

