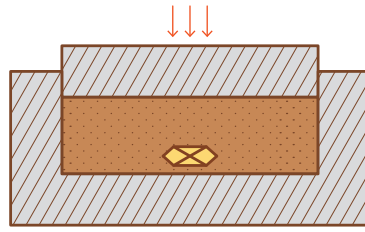
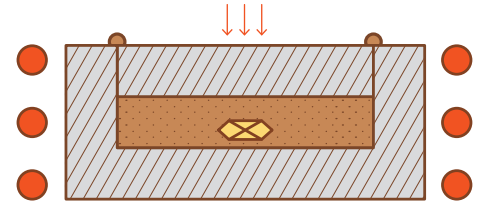


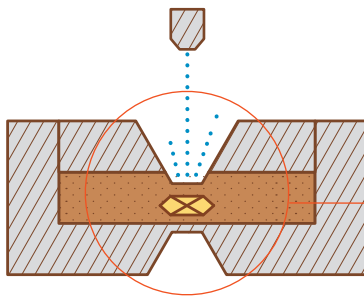
1-Diamond sticking



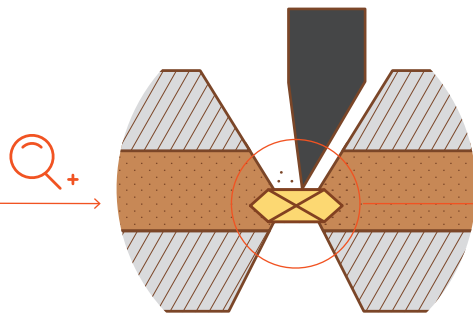
2-Powder pressing



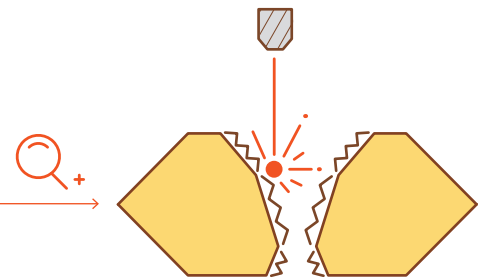
3-Sintering



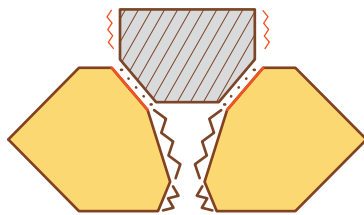
4-Pre-opening



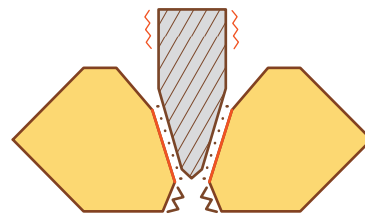
5-Opening



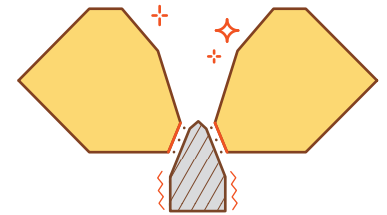
6-Laser drilling



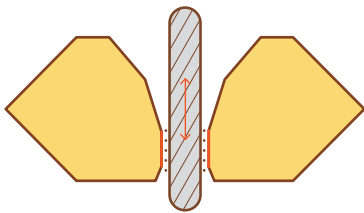
7-Pre-shaping



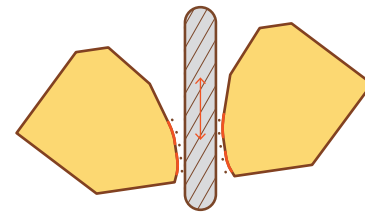
7-Shaping



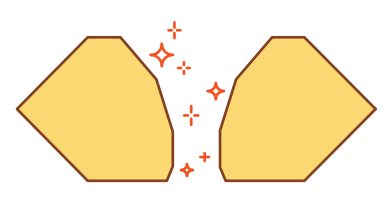
7-Polishing



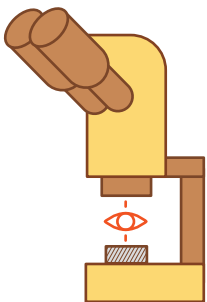
8-Diameter calibration



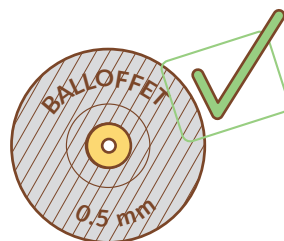
9-Angles blending



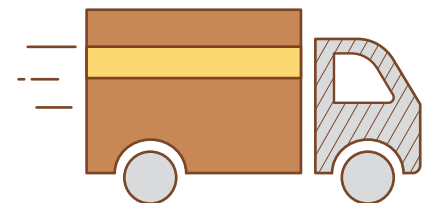
10-Finished die



11-Final control



12-Marking



13-Shipping

