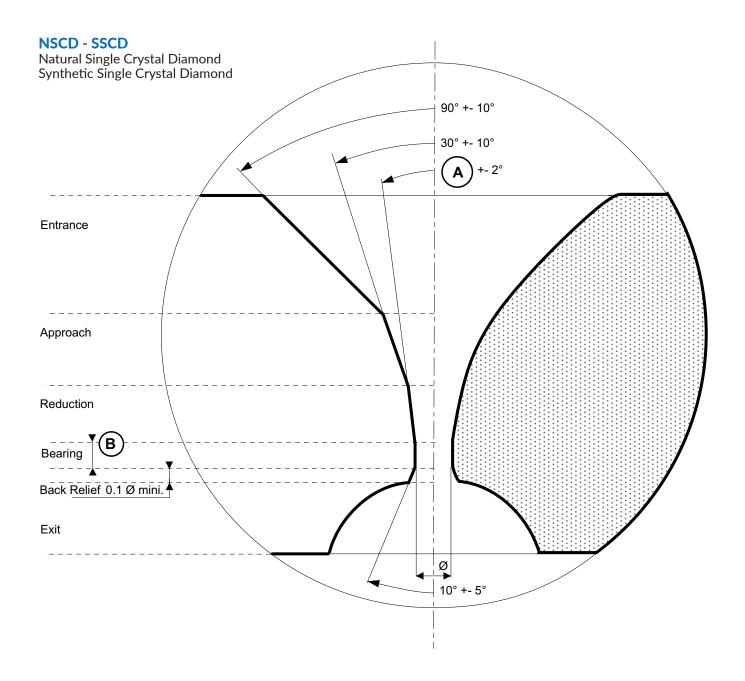
Typical profiles Single Crystal Diamond Dies Ø up to 50 μ



Size Range Ø (mm)	Soft Material		Hard Material		Standard Tolerance	Tightest Tolerance	Out of Roundness	Standard Casing
	Α	В	Α	В	loierance (μm)	(on request)		D x H (mm)
0.006 ▶ 0.025	18°	20-50 %Ø	14°	50 - 80% Ø	0.3	0.2	0.15	25 or 28 x 4 or 5 or 6
0.025 ▶ 0.035					0.4	0.2	0.2	
0.035 ▶ 0.050					0.5	0.3	0.3	

These tolerances can only be archieved by using the same measurement methods.

Tightest Tolerance: this level of precision can be reached under special conditions. Please contact BALLOFFET for any further information.

Above data are suggested by BALLOFFET. All other specifications or special requirement must be agreed by Balloffet before placing an order.

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Diamond dies and tools