

Product Number	ADDMA Designation	Diamond Size D x T (mm)	Tungsten Carbide Ring Size Ø (mm)	Average Grain Size					
				1µ	3µ	5µ	10µ	25µ	50µ
Self supported - Series TS (Thermally Stable) or MF (Metal Filled)									
2 x 1	D 6	2.5 x 1.0		○		●	○	○	
3 x 1.5	D 12	3.2 x 1.5		○	○	●	○	○	
5 x 2.5	D 15	5.2 x 2.5		○	○	●	○	○	
5 x 3.5	D 18	5.2 x 3.5		○	○	●	○	○	
Tungsten carbide supported									
4 x 1.5	D 12	4.0 x 1.5	Ø 8.12			●	○	●	
4 x 2.3	D 15	4.0 x 2.3	Ø 8.12	○	○	●	○	●	
4 x 2.9	D 18	4.0 x 2.9	Ø 8.12	○	○	●	○	●	
7 x 4	D 21	7.0 x 4.0	Ø 13.65		○	●	○	●	
7 x 5.3	D 24	7.0 x 5.3	Ø 13.65		○	●	○	●	
13 x 7	D 25	12.9 x 7.5	Ø 24.13			●	○	●	
13 x 9	D 27	13.0 x 8.6	Ø 24.13			●	○	●	
13 x 12	D 30	13.0 x 11.6	Ø 24.13			●	○	●	
15 x 12	D 31	15.0 x 12.0	Ø 24.13				○	●	
15 x 15	D 33	15.0 x 15.0	Ø 26.80					●	
18 x 13	D 30	18.2 x 13.5	Ø 30.00					●	
18 x 15	D 33	18.2 x 15.5	Ø 30.00					●	
18 x 17	D 33	18.2 x 17.5	Ø 30.00					●	
18 x 18	D 36	18.2 x 18.5	Ø 30.00					●	
25 x 16		25.0 x 16.0	Ø 50.00					●	
25 x 18		25.0 x 18.0	Ø 50.00					●	
25 x 20		25.0 x 20.0	Ø 50.00					●	
30 x 16		30.0 x 16.0	Ø 50.00					●	
30 x 18		30.0 x 18.0	Ø 50.00					●	
30 x 20		30.0 x 20.0	Ø 50.00					●	
30 x 22		30.0 x 22.0	Ø 50.00					●	
40 x 25		40.0 x 25.0	Ø 67.00					●	

- BALLOFFET recommendation
- Available upon request

BALLOFFET MARKING

Product Number x Average grain size

Example : 5x3.5/05 for 5 x 3.5 blank, 5µ grain size

