

Product Number	Addma Design	Diamond Size D x T	Tungsten Carbide Ring Size	Average Grain Size				
				1μ	3μ	5μ	12μ	25μ
Self supported - Series 800 (Thermally stable) - Series 700 (Metal filled) upon request								
805	D 6	2.5 x 1.0		●		●	○	○
810	D 12	3.2 x 1.5		●		●	○	○
815	D 15	5.2 x 2.5		●		●	○	○
820	D 18	5.2 x 3.5		●		●	○	○
Tungsten carbide supported								
910	D 12	1.5 x 1.5	Ø 4.00	●	○	●	○	○
915	D 15	4.0 x 2.3	Ø 8.12	●	○	●	○	○
920	D 18	4.0 x 2.9	Ø 8.12	●	○	●	○	○
925	D 21	7.0 x 4.0	Ø 13.65		○	●	○	○
930	D 24	7.0 x 5.3	Ø 13.65		○	●	○	○
940	D 25	9.0 x 7.5	Ø 14.50			●	○	○
945	D 27	13.0 x 9.0	Ø 24.13			●	○	○
950	D 30	13.0 x 12.0	Ø 24.13			●	○	○
960	D 33	16.0 x 16.0	Ø 24.13				○	●
970	D 36	19.0 x 19.0	Ø 35.00					●
975	...	25.0 x 20.0	Ø 42.00					●
980	...	30.0 x 22.0	Ø 47.00					●
990	...	40.0 x 25.5	Ø 67.00					●
995	...	45.0 x 27.0	Ø 67.00					●

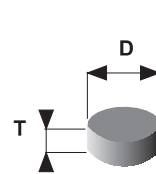
● BALLOFFET recommendation

○ Available upon request

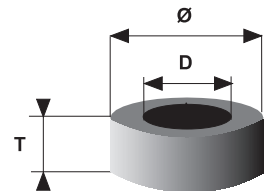
BALLOFFET MARKING

Product Number x Average grain size

Example : 5840/05 for 5840 blank, 5μ grain size



Self supported



Tungsten carbide supported

