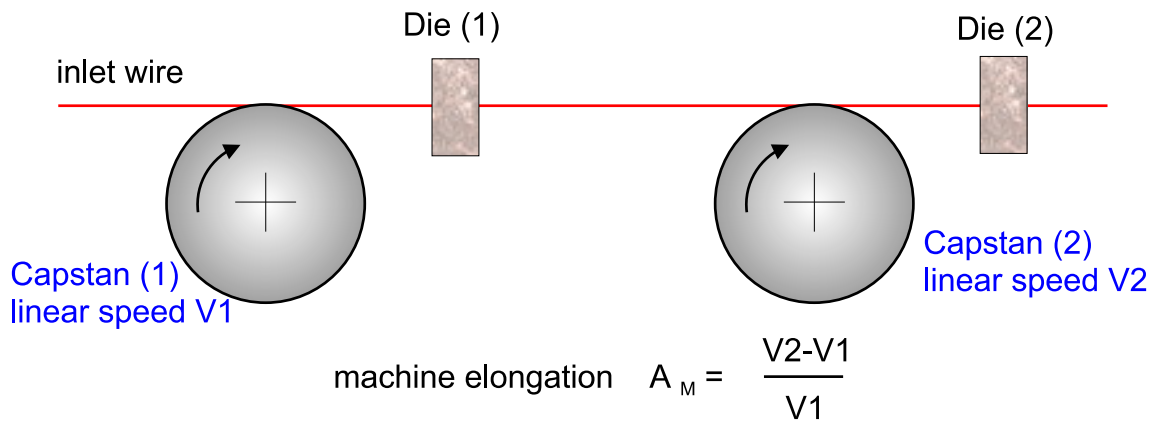
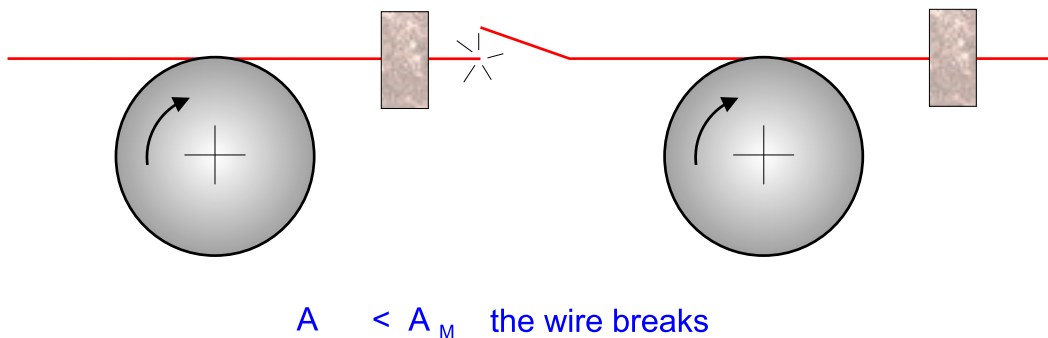


The slip is the difference between the mechanical elongation of the machine and the elongation between the dies.

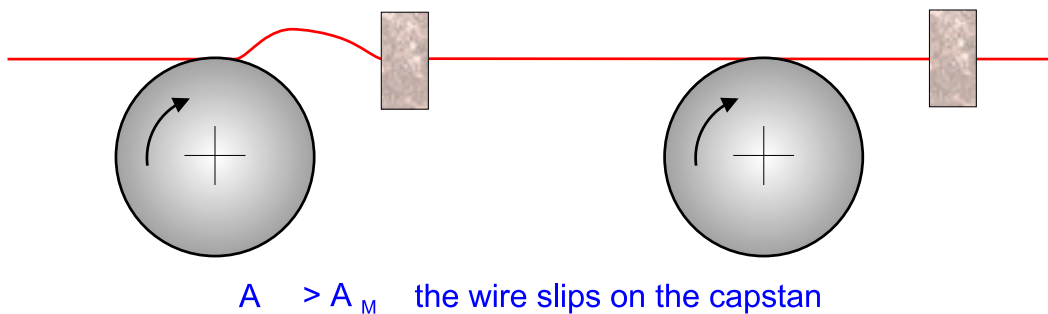
It must be slightly superior (even equal) to the of the machine's one, in order to avoid any wire breakages and the quick wear of the capstans.



Elongation between the dies in adequation with the machine elongation: The wire runs perfectly



Elongation between dies too low compared to the machine elongation, generating too much tension on the wire during drawing => Risk of wire breakage



Elongation between dies too high compared to the machine elongation, generating a significant slip of the wire on the capstan => Quick wear of the capstan and deterioration of the quality of the wire

