

Automatic Ultrasonic Machine BD 200 SA e-type

DIES Ø 0.10 ▶ 4.00 mm

ANGLES SHAPING **MIRROR POLISH** INTEGRATED SHARPENING WHEEL NATURAL / SYNTHETIC / PCD DIAMOND The BD 200 SA e-type machine has been designed for the shaping and polishing of the diamond dies angles. It's an automatized and improved evolution of our BD 200 SA, with integrated sharpening and automatic cycle.

This machine gathers for each unit

Ultrasonics generator - Working head

Anodized aluminum needle holder

Oscillating die holder

Wide touchscreen

Integrated sharpening wheel with angles adjustment

Main features

Precision of the reduction, entrance and exit angles

Set-up of shaping or polishing modes

Quick cycles (5-15 sec for shaping / 10-30 min for PCD polishing)

Die casing Ø 25 ▶ 43mm

Machining with needles or steel holders

Needles: Ø 2.5 - 3 - 4 - 5 mm / Lg 50 mm (Option Lg 62 mm)

Solid Steel holders (Dies Ø > 3 mm) : Ø 8mm

Parameters set by the operator

Sharpening angle of the needle

Cycle time

Ultrasonics power

Oscillation angle (polishing)

Number of working cycles

Die pressure on the needle







Technical specifications

Electric supply: 230 V 16 A 50/60 Hz 1 Ph Ultrasonics Generator: 200 W/20 KHz

Finish: SS Panel and grey paint

Air supply required: 4 Bar (60 PSI), 1/4" bore hose

Air cooled

Automatic sharpening - Special diamond wheel Ø 75 mm

Dimensions: L.770 x D.400 x H.950 mm

Weight: 98 Kg



BALLOFFET **T**

Exclusive Balloffet needle attachment system (Use of Balloffet Needle Press[™] highly recommended)

Ultrasonics transmission 50% more powerful than brazed needle device

Quality and repeatability of the grinding

Quick needles feed-in

Up to 20 dies machined per needle

BALLOFFET consumables highly recommended

Ergonomics and easy use

Start and maintenance possible by BALLOFFET technicians

Starter kit included (detail on request)

BALLOFFET Warranty - CE Conformity

Good return on investment



Diamond dies and tools

